



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2570**Job Sheet 182879****Part No:** D2570**Job Qty:** 45 ea**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 9/5/18**Job Tracking No:****Due Date:** 9/6/18**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG REV B IPP E 02.08.29 Re-format; Removed finishing; Material change KJ IPP F 07.07.06 rev B dwg EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	45 Ea	9/6/18	9/6/18	0.00	0.00	Start Up Machining		JBD 18/9/18
100	Hardinge	45 pcs	9/6/18	9/6/18	0.01	1.73	Hardinge		JBD 18/9/18
110	QC	45 pcs	9/6/18	9/6/18	0.00	0.00	QC2		JBD 18/9/18
120	QC	45 pcs	9/6/18	9/6/18	0.00	0.00	QC8		Ra 18/9/18
130	Packaging	45 pcs	9/6/18	9/6/18	0.00	0.00	Packaging3		me 18/9/18
140	QC21-SA	45 Ea	9/6/18	9/6/18	0.00	0.00	QC21		me 18/09/18

Part Op 100 - Machine as per folio FA258
Descriptions: 130 - LOCATION : ST008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	2.9700 ft (.066 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	3	70	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.800inches $\pm$ 0.010	0.810 0.790		
2	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
3	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010		
4	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
5	Bushing	0.257inches + 0.006 - 0.001	0.263 0.256		
6	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		
7	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
8	Bushing	20.000Degrees $\pm$ 0.000	20.000 20.000		

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Container No: S108206



Part: D2570

Job No: 182879

Serial No/Batch: S108206

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/05/18